

Date: Wednesday, 12/03/2008 11:12:24 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-664-209
Job Number	: 37832		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D412664209
This Issue	: 12/03/2008 S.O. No. :	Drawing Number	: RTN FROM HAI
Prsht Rev.	: NC	Project Number	:
First Issue	: 11/03/2008 Type : LANDING GEAR	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 18/03/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT PART FROM HAI
 D412-664-209 B36771

see attached

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 pick packing kit:

3.0

AN640A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Bolt
 batch M106516

AS 08/03/12

(X1)

4.0

AN641A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Bolt
 batch M104427

AS 08/03/12

(X1)

5.0

MS21042L6

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
 Nut
 batch M105077

AS 08/03/12

(X1)

Date: Wednesday, 12/03/2008 11:12:24 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-664-209

Job Number: 37832

Part Number: D412664209

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD616

Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Washer

batch

M106883

AS 08/03/12 (X)

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 08/03/12 (X)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP

USING ORIGINAL B/N 36771

Draft

8/3/12

(X) SP

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

208/03/12

Job Completion



u 08-03-12 0
-00200 JH

Date: Wednesday, 12/03/2008 7:15:00 AM
User: Linda Lacelle

Process Sheet

Customer :	CC-DAR01 Dart Aerospace Ltd.	Drawing Name :	D412-664-209
Job Number :	37832		
Estimate Number :	10804		
P.O. Number :		Part Number :	D412664209
This Issue :	12/03/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	RTN FROM HAI
First Issue :	11/03/2008	Project Number :	
Previous Run :	00015	Drawing Revision :	
		Material :	
Written By :		Due Date :	18/03/2008
Checked & Approved By :		Qty:	1
Comment :		Um:	Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT PART FROM HAI
D412-664-209 B36771

Job # 37832

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP
USING ORIGINAL B/N 36771

3.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Tuesday, 1/15/2008 7:47:41 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 412 X-TUBE ,LOW NARROW AFT
 Job Number : 36771
 Estimate Number : 13020
 P.O. Number :
 This Issue : 1/15/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D412664209
 First Issue : / / Type : LANDING GEAR Drawing Number : D412-664-209 U/R A
 Previous Run : 36770 Project Number : N/A
 Drawing Revision : U/R A
 Material :
 Due Date : 2/4/2008 Qty: 1 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A New Issue 07.09.12 EC verified by: JLM
 Est Rev:B ECN 1100 08-01-11 DD verified by EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D212-664-209 CHG001

08.01.2008

2.0 D6008132P Crosstube extrusion



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

QtyPart number Description Batch

1 D6008-132 Crosstube

Check OD = 3.250"; ID = 2.375"

3.0 MORI SEIKI MORI SEIKI CNC LATHE LARGE



Comment: 1-TURN AS PER FOLIO FA708 & DWG D412-664-249,

FOLIO REV: _____

DWG REV: _____

2-DEBURR AS REQUIRED

REFERENCE ONLY

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK